




# SPARKLE

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	120 microns	Adhesive polyester	REACH n° 1907/2006/EU   

## APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles)	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	120 gf	20 cm/sec	15 seconds	155°C (311°F)	Medium (2,5/3,5 bar)	hot

- Mirror cut the design
- Weed excess material
- Place the design on the garment
- Heat apply at the conditions shown above
- Peel carrier hot

### PRODUCT HIGHLIGHTS

- Glittery finish
- Smooth surface

**NOTE: We highly recommend to perform a test before launching a production.**

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside-out	YES best inside-out	YES (synthetic cycle)	YES	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on [www.siser.com](http://www.siser.com)  
For further information, please contact our sales office: [info@siser.it](mailto:info@siser.it)



Siser s.r.l.  
Viale della Tecnica, 18  
36100 Vicenza - Italy

Tel. +39 0444.287960  
Fax +39 0444.287959  
[info@siser.it](mailto:info@siser.it)  
[www.siser.com](http://www.siser.com)

r.e.a. vi 171856  
reg. imp. vi n° 14971  
c.s. € 103.300 i.v.  
p.iva 01591490246



Management System  
ISO 9001:2015  
ISO 14001:2015



[www.tuv.com](http://www.tuv.com)  
ID 9105027958

